



Dart Aerospace Ltd.  
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**SK145-0114-02**  
**Job Sheet 177372**



**Part No:** SK145-0114-02

**Job Qty:** 15 ea

**Part Name:** Hook Weldment



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 5/10/18

**Job Tracking No:**

**Due Date:** 6/22/18

**Created By:** Michelle Gagnon-Donovan

**Type:** SOLD

**Description:**

**Note:** IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

**Ship Via:**

4-5

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 15 Ea  |            | 6/22/18  | 0.00      | 0.00    | Start Up Large Fab-3  |           | 18-05-29       |
| 110   | Large Fab          | 15 pcs |            | 6/22/18  | 0.00      | 20.30   | Large Fab 1           |           | 18-05-29       |
| 120   | QC                 | 15 pcs |            | 6/22/18  | 0.00      | 0.00    | QC9                   |           | CL             |
| 130   | QC                 | 15 pcs |            | 6/22/18  | 0.00      | 0.00    | QC5                   |           |                |
| 140   | Powdercoat         | 15 pcs |            | 6/22/18  | 0.00      | 0.89    | Powdercoat8           |           | 18-6-01        |
| 150   | QC                 | 15 pcs |            | 6/22/18  | 0.00      | 0.00    | QC3                   |           | Smb            |
| 160   | Small Fab          | 15 pcs |            | 6/22/18  | 0.00      | 5.70    | Small Fab-8           |           | Smb            |
| 170   | QC                 | 15 pcs |            | 6/22/18  | 0.00      | 0.00    | QC5                   |           | 18-6-5         |
| 180   | Packaging          | 15 pcs |            | 6/22/18  | 0.00      | 0.00    | Packaging3-1          |           |                |
| 190   | QC21-SA            | 15 Ea  |            | 6/22/18  | 0.00      | 0.00    | QC21                  |           | 21 JUN 05 2018 |

Part Op 110 - CHAMFER V-GROOVE BEFORE WELDING AS PER DWG

Descriptions: 140 - \*\*\*MASK TOP SURFACE PRIOR TO POWDERCOAT\*\* START TIME: 10:20 OVEN TEMPERATURE:

FINISH TIME: 10:50 11/16/2018

160 - SCUFF THE BOTTOM OF ITEM 26 AND THE TOP OF ITEM 02 PRIOR TO ADHERING THEM TOGETHER (NOTE 8) BOND ITEM 26 TO ITEM 02 ACCORDANCE TO NOTE 9 AS PER DWG USE 495 ADHESIVE

B: \_\_\_\_\_

### Job BOM

| Part / Item   | Component Name | Quantity     | Operation             | Container |
|---------------|----------------|--------------|-----------------------|-----------|
| SK145-0114-24 | Hook           | 15 Ea (1 ea) | 90-Start up Operation |           |
| SK145-0114-25 | Fitting        | 15 Ea (1 ea) | 90-Start up Operation |           |
| SK145-0114-26 | Hook Pad       | 15 Ea (1 ea) | 160-Small Fab         | 5076182   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | SK145-0114-24  | 15       | 0         | 0         |
|                       | SK145-0114-25  | 15       | 0         | 0         |
| 160-Small Fab         | SK145-0114-26  | 15       | 5         | 0         |

### Part Specifications

Specifications could not be found.



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**Container No: S075368**



**Part: SK145-0114-02**

**Job No: 177372**

**Serial No/Batch: S075368**

**Revision:**

**Inspector:**

Date: 05/29/18